



P.A. – S.p.A. – EQUIPAGGIAMENTI TECNICI DEL LAVAGGIO

VIA MILANO, 13 – CASELLA POSTALE 115 – 42048 RUBIERA (REGGIO EMILIA) – ITALY
 Tel. +39 0522 623611 – Fax. +39 0522 629600 – R.E.A. RE 156319 – R.I. RE11535 – Mecc. RE 013446
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 Web: <http://www.pa-etl.it> – E-mail: info@pa-etl.it



VRPP 170 – Pressure regulating valve by pneumatic control

Technical manual: **E 246**

Pressure regulating valve.

At gun shut off, the water flow is bypassed at reduced pressure.

DN 25



• **60.5300.00** VRPP 170

G 1" FF

- Pneumatic piston control.
- Pneumatic piston at max pressure => max pressure defined; without air pressure => circuit in low pressure
- Possibility to vary the work pressure by adjusting the air feed pressure
- Possibility to adjust the max pressure mechanically.
- Usable with a multiple number of lances.
- High balancing to guarantee slight variations of the rated pressure when the flow varies in bypass.
- Fillets M8 Holes for fixing screws.

Technical specifications											
Construction material				Brass body and internal parts in Sst Alluminium Pneumatic Jack							
Rated temperature (1)				90°C							
Rated diameter				DN 25							
PART NUMBER	RATED PRESSURE		PERMISSIBLE PRESSURE		MINIMUM ADJUSTABLE PRESSURE		MAXIMUM AIR PRESSURE		MAXIMUM FLOW RATE	WEIGHT	INLET OUTLET BYPASS
	bar	MPa	bar	MPa	bar	MPa	bar	MPa	l/min	g	
60.5300.00	150	15	170	17	15	1.5	10	1	200	4015	G 1" F

(1) The valve has been designed for a continuous use at a water temperature of 60°C. It can resist for short periods at a maximum temperature of 90°C

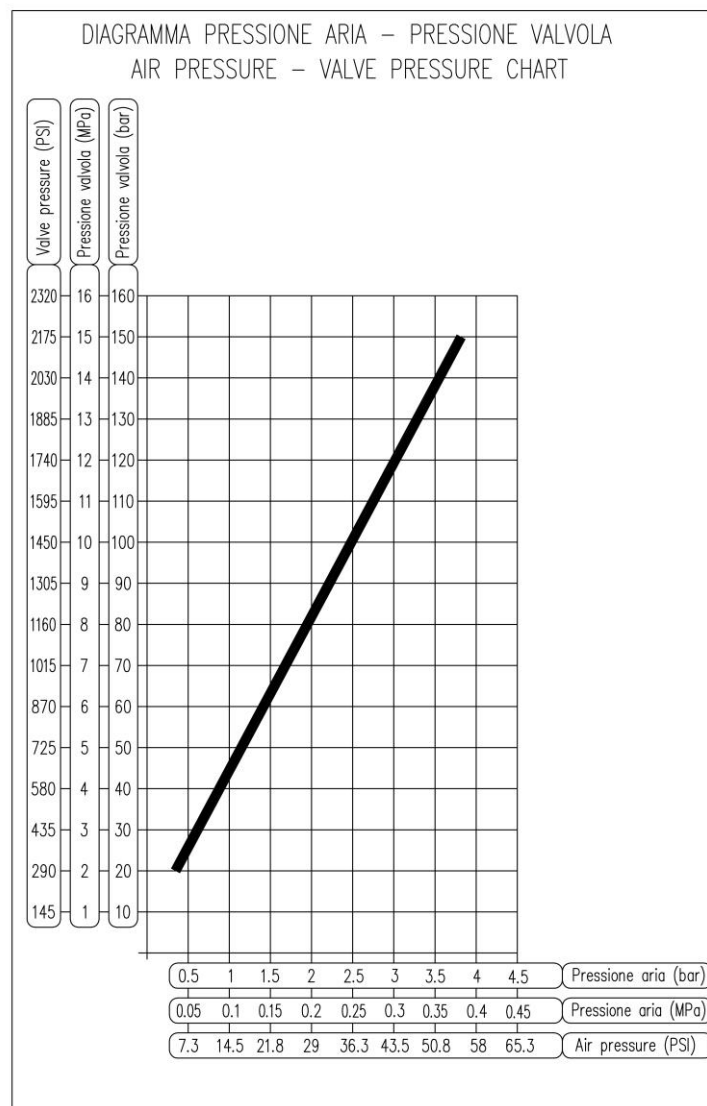
DISCHARGE SYSTEM AND WATER ADDUCTION

We recommend to fit the valve with bypass discharge to a tank. It is advisable that the tank be fitted with deflectors to reduce eventual turbulence and air bubbles generated by the immission of the bypass flow which could be harmful for the pump. With elevated flow or near to the maximum flow of the valve, the installation with a recirculation of bypass direct to the pump could cause potential pressure spikes harmful to the pump.

PRESSURE ADJUSTMENT/SETTING

The adjustment has to be made with the system under pressure and the gun open and with the air feed pressure at 4 bar – 0.4 MPa.

Vary the pressure by screwing/unscrewing the attachment in which the jack head is fitted (pos 21) by means of an Hex key 41. This operation will result easy if the correct nozzle has been chosen. When the attachment is tightened (pos 21) a consequent increase of pressure has to correspond; if, before reaching the desired value during tightening the pressure increase does not correspond, **do not insist** but verify the correct ratio nozzle/flow pressure. Upon reaching the desired pressure, tighten the nut (pos 20). After setting the maximum pressure, **it is possible anyhow to vary the valve work pressure by adjusting the air feed pressure**. By increasing air feed pressure, valve pressure will increase as well. To decrease valve pressure, it is necessary to reset air pressure and subsequently increase it again up to the desired pressure level. If the air feed is interrupted the complete circuit will go into low pressure.



PROBLEMS AND SOLUTIONS

PROBLEMS	PROBABLE CAUSES	SOLUTIONS
Valve cycles	<ul style="list-style-type: none"> - Air inside the system - Worn out seals - Clogged bypass or diameter too small 	<ul style="list-style-type: none"> - Flush out - Replace - Clean or widen passages
The valve does not reach working pressure	<ul style="list-style-type: none"> - Piston seals ruined - Presence of impurities between seat and shutter - Seat & shutter worn out - Nozzle worn out - Incorrect choice of nozzle - Air shortage in pneumatic jack - Air pressure too low - Pneumatic jack seals worn out 	<ul style="list-style-type: none"> - Replace - Clean seat - Replace - Replace - Fit nozzle with inferior flow factor - Open air compressed feed - Reset air pressure to circa 4 bar - Replace
Pressure spikes	<ul style="list-style-type: none"> - Minus min.5% of total flow in discharge - Clogged nozzle 	<ul style="list-style-type: none"> - Re-adjust correctly - Clean or replace

MAINTENANCE

STANDARD: every 400 working hours (circa 10,000 cycles), check and lubricate the seals with water resistant grease.

SPECIAL: every 800 working hours(circa 20,000 cycles), control the wear of the seals and internal parts and if necessary, replace with original PA parts taking care during installation and to lubricate with water resistant grease.

Maintenance has to be carried out by **Specialized Technicians**.

The manufacturer is not to be considered responsible for damage as a result from incorrect fitting and maintenance

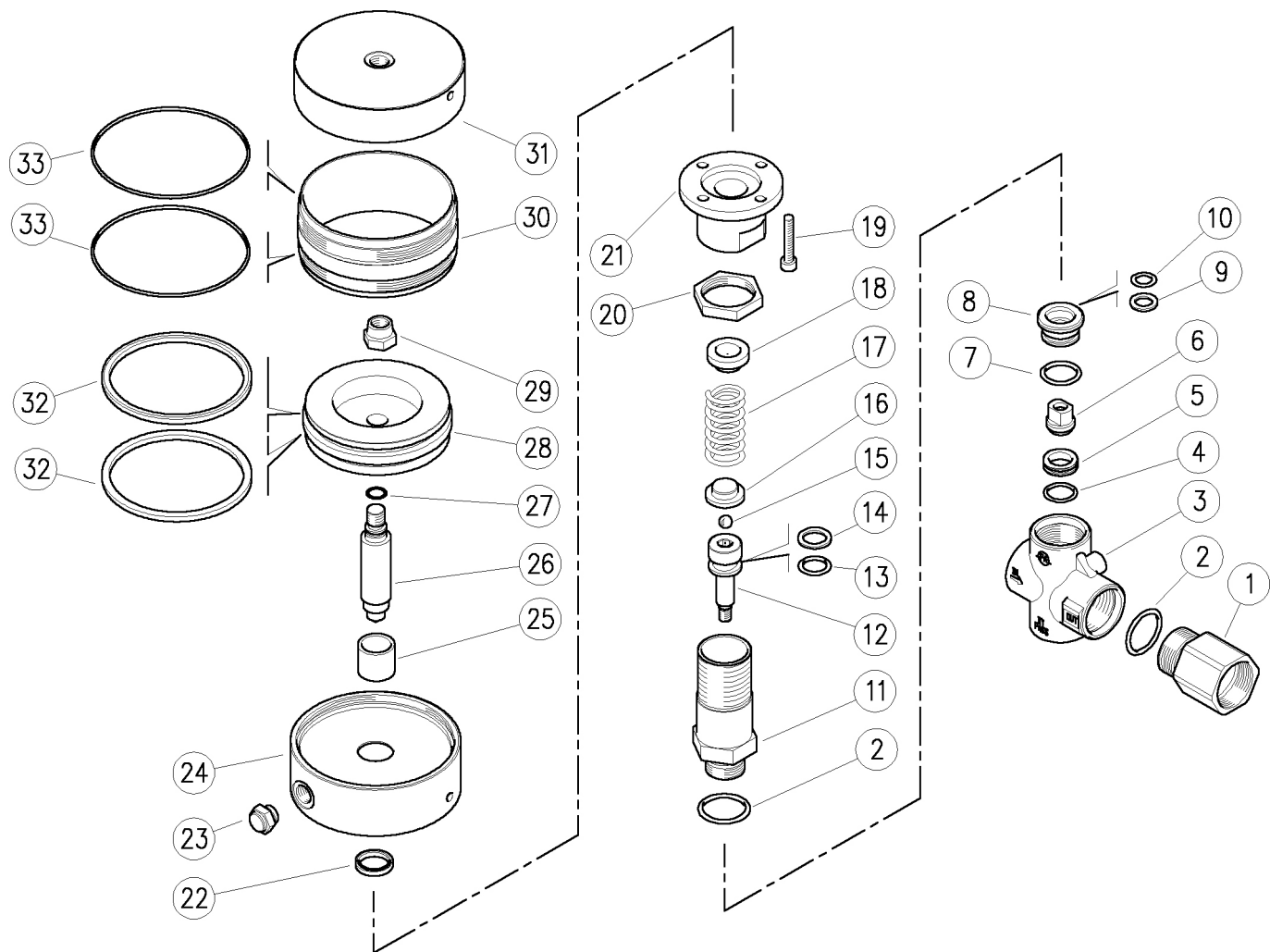
REGULATIONS : see norm manual

For a correct utilization, follow the directions described in this manual and re-print them on the Use and maintenance manual of the machine.

Make sure that you are given **the Original Conformity Declaration** for the accessory chosen. The present manual is valid for all unloader valves named **VRPP 170**.

Technical data, descriptions and illustrations are indicative and liable to modification without notice.

Instruction manual, maintenance, installation, spare parts For a correct utilization, follow the directions of this manual <u>Re-print them on the Use and Maintenance booklet of the machine.</u>	n. 12.9246.00

60.5300.00 VRPP 170 regul.valv. 1"F Bsp -air contr.


Pos.	P/N	Description	Q.ty	K1	K2	K3	K4
1	60.5026.31	Coupling, 1"Bsp F brass	1				3
2	10.3206.01	O-ring, 2,62x28,25 mm	2	•			10
3	60.5024.35	Hous.-VB200/150-1"Bsp FF	1				1
4	10.3072.01	O-ring, 1,78x20,35 mm Ni 85	1	•			10
5	60.5002.51	Seat, 15,8x23x6 mm Sst.	1	•			2
6	60.5003.51	Shutter pin, M8 Sst.	1	•			3
7	10.3195.01	O-ring, 2,62x20,29 mm Ni 90	1	•			10
8	60.5010.31	Reduction bushing, brass	1				2
9	10.4080.00	Back-up ring, 12x18,2x2 mm	1	•			10
10	10.3234.00	O-ring, 3,53x10,69 mm	1	•			10
11	60.5301.31	Spring holder, brass	1				1
12	60.5004.51	Piston, M8 Sst.	1				2
13	10.3237.00	O-ring, 3,53x15,47 mm	1	•			10
14	10.4081.00	Back-up ring, 15,8x22x2 mm	1	•			10
15	14.7461.00	Ball, 13/32" Sst.	1				10
16	60.5005.31	Spring guide spacer, brass	1				1
17	60.5006.61	Spring, 6x30x62 mm	1				5

Pos.	P/N	Description	Q.ty	K1	K2	K3	K4
18	60.5303.31	Spring guide spacer, brass	1				1
19	16.1897.22	Screw, DIN912 M6x22 mm z.pl.	4				5
20	60.5302.31	Ring nut, M36 brass	1				1
21	60.5304.31	Piston holder, brass	1				1
22	10.2020.25	Stem seal, 20x25x4 mm	1	•			5
23	11.8901.14	Pneum. filter, G1/4	1				3
24	60.5322.41	Valve head, Al	1				3
25	60.5323.85	Bushing, opn. 20x24x14,8 mm PTFE	1	•			3
26	60.5321.61	Piston, 20-M12x94 mm	1				3
27	10.3058.01	O-ring, 1,78x10,82 mm	1	•			10
28	60.5326.41	Piston, Al	1				3
29	11.4740.00	Hex. nut, M12	1				10
30	60.5324.46	Jacket, Al	1				3
31	60.5325.41	Valve bottom, Al	1				3
32	10.2100.00	Piston seal, 90x100x4,5 mm	2	•			5
33	10.3106.00	O-ring, 2x103 mm	2	•			5

Kit	P/N	Description
K1	60.5016.24	Spares kit -VB200/150, 10x1pcs.
K2	60.5327.24	Spares kit -pneum. cylinder, 5x1pcs.



P.A. S.p.A.

Via Milano, 13
42048 Rubiera, Reggio Emilia - Italy

Tel +39.0522.623611
Fax +39.0522.629600

info@pa-etl.it

www.pa-etl.it



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